

# HUMBERZER





# Immingham Industrial Area

## VPI Immingham CHP

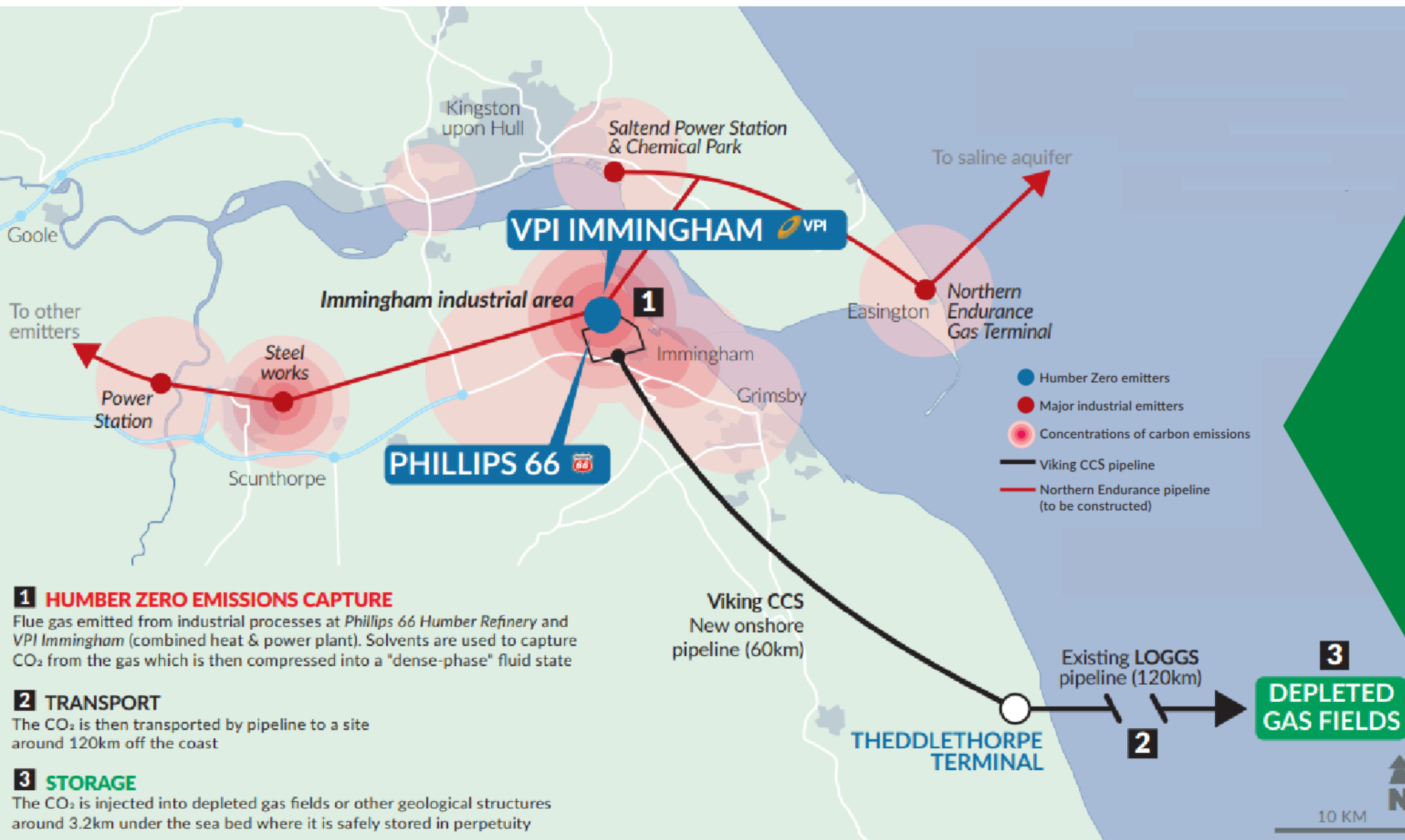
- 1.2GW capacity - up to 5% of UK peak time energy supply
- Electricity to homes and businesses via National Grid
- Steam to neighbouring refineries – 930 tonnes per hour
- Uses off-gas from Humber Refinery to generate electricity

## Phillips 66

- 6m litres processed per day – 20% UK domestic fuel supply
- UK's first production of sustainable aviation fuel
- Europe's only producer of battery coke
- Emerging energy and refinery of the future







## Developing Infrastructure

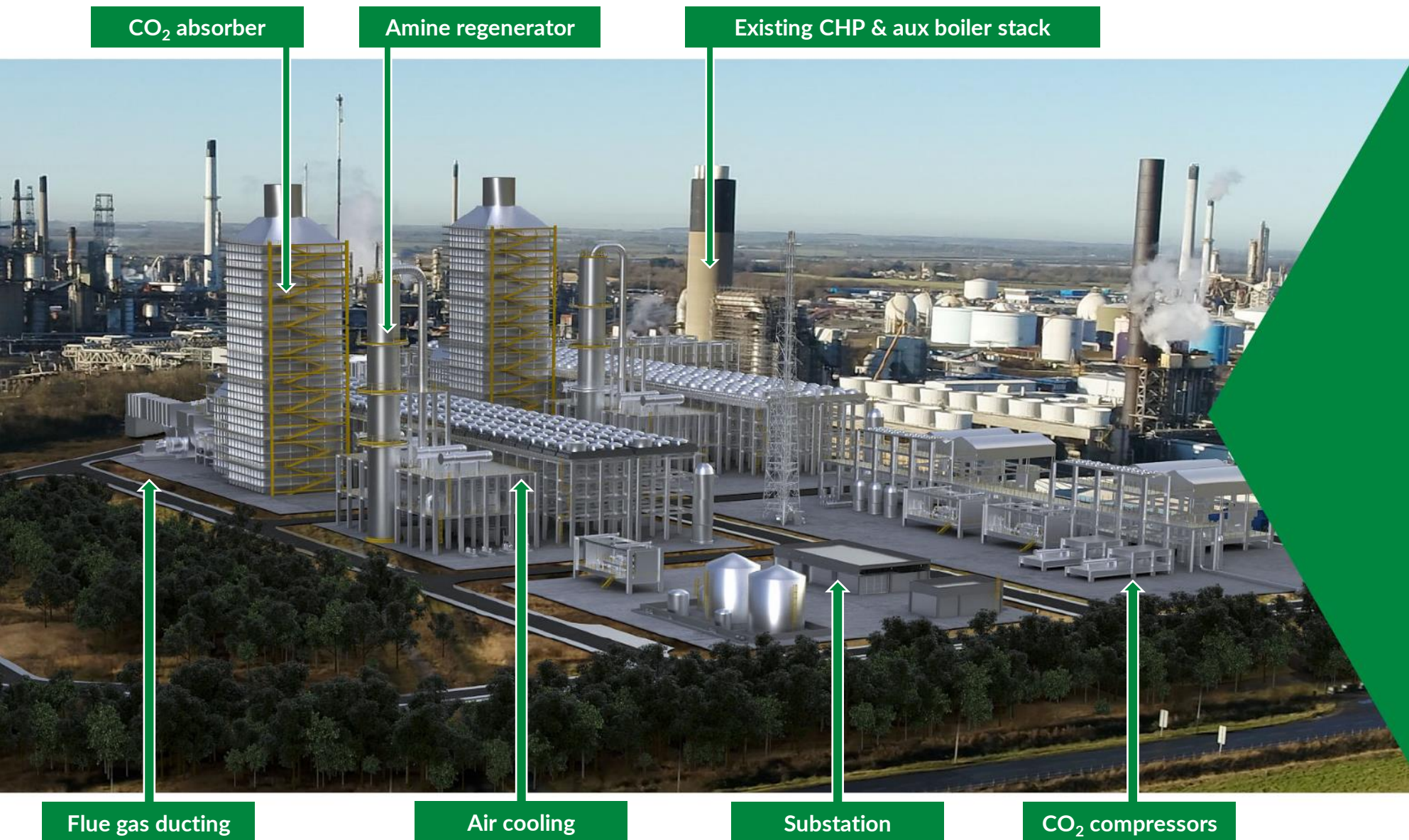
A large-scale, industry led project to remove up to 8 million tonnes of CO<sub>2</sub> from the Immingham industrial area every year by around 2030.

Supports a vision for a low carbon future in the Humber.

The first phase (post-combustion carbon capture) focuses on **industrial decarbonisation** of Phillip 66's fluid catalysing cracker and on **industrial and power decarbonisation** of VPI's Combined Heat and Power Plant (CHP)

Full decarbonisation of Humber requires two, inter-connected CO<sub>2</sub> T&S systems

# Metrics



- Circa 170 Equipment Items
  - 7 Process Columns
  - 4 Compressors
  - 23 Vessels & Tanks
  - 18 Heat Exchangers
  - 40 Air Cooled Heat Exchangers
  - 30 Pumps
- 29km piping
- 4,800 Instruments
- 118km Cabling
- 9,700 Tonnes Structural Steel
- 3,800 Piles
- 17,000m<sup>3</sup> Concrete



The site plan illustrates the layout of the 15M corridor for P46 use. Key features include:

- Buildings:** Labeled structures include COMPRESSOR HOUSE-01, COMPRESSOR HOUSE-02, TANK BUND-01, CHEM & BOTTLE COMPND-01, VSE ROOM-01, HAZARDOUS FILTRATION-01, SUBSTATION-01, SUBSTATION-02, and STORM POND 1.
- Roads:** The plan shows a network of roads including PRIMARY ACCESS ROAD, SECONDARY ACCESS ROAD, and PRIMARY ACCESS ROAD (multiple instances).
- Infrastructure:** Various pieces of equipment and infrastructure are marked, such as PUMPS, VALVES, and TANKS.
- Storage:** A STORAGE area is located in the upper left corner.
- Access:** The plan indicates access points and corridors, including a 15M CORRIDOR RESERVED FOR P46 USE.

- 15M CORRIDOR RESERVED FOR P66 USE

# Procurement Strategy

- Early identification and engagement with key vendors and sub-contractors
- Supply chain engagement roadshow held:
  - More than 260 people from suppliers attended
  - Companies from across the UK made the journey
  - Overwhelmingly positive feedback received
- Equipment vendor list (>300 vendors) established and 60% of RFQs issued for budget quotes
- Sub-contract strategy established and work packages under development (19 work packages, 83 sub-contractors)
- Local content review conducted

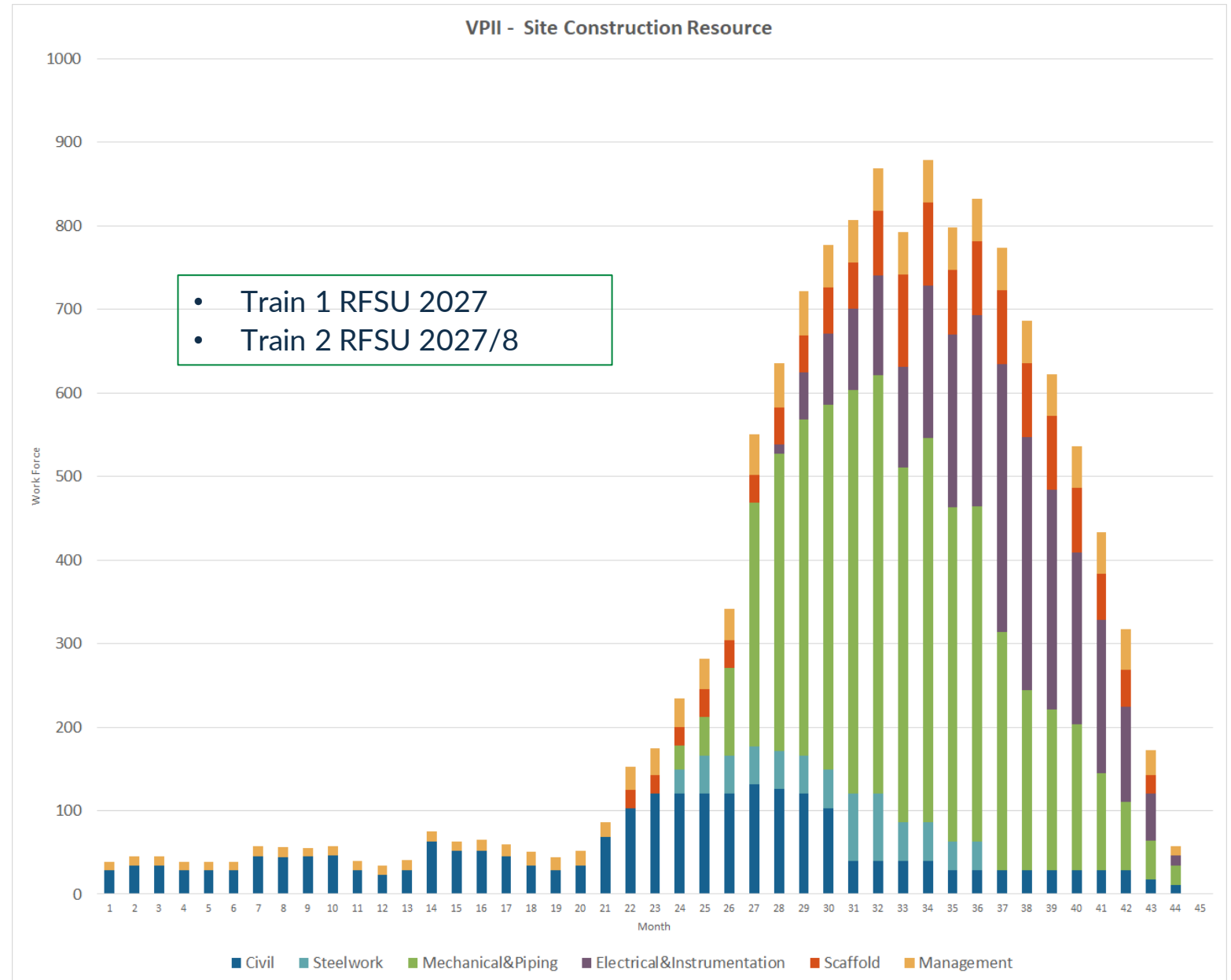


Supplier  
Outreach  
Day - 2022



260+  
delegates  
from  
UK-wide

# Construction Site Resources



# Permitting and Consenting

Run in parallel with Phillips 66

## Planning Strategy

- Town and Country Planning Authority: North Lincolnshire Council

## Permitting

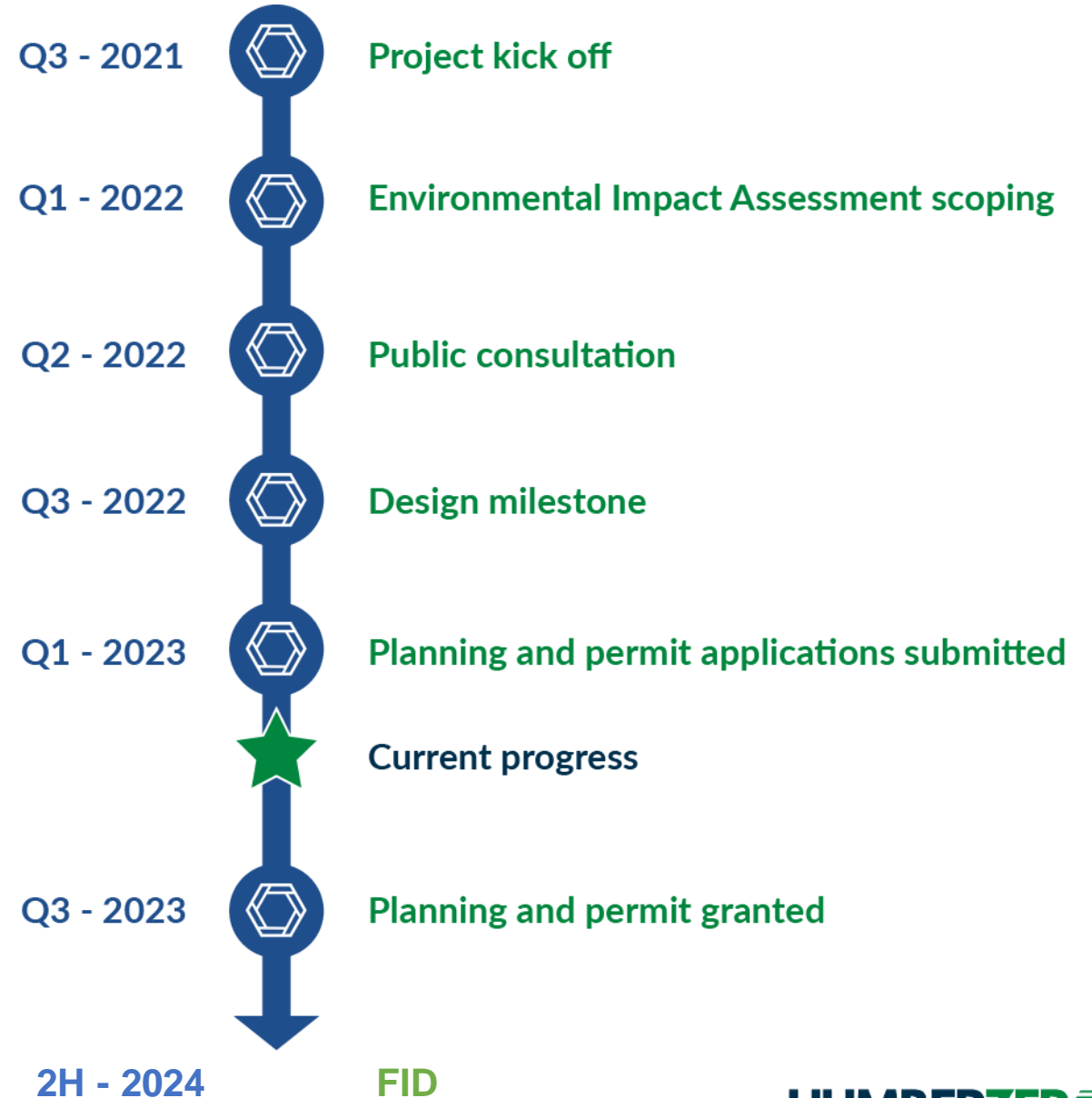
- Authority: Environment Agency

## Regulatory Context (first of a kind issues)

- Intellectual Property Disclosure
- Amine emission modelling

## Principal Activities

- Stakeholder Engagements
- Baseline Studies: Air Quality, Noise, Traffic, Landscape and Visuals, Geo-environmental, Heritage, Archaeological surveys
- EIA Scoping
- Public Consultation
- Environmental Assessment and Reporting
- Archaeological Survey (Trial Trenching)
- Construction Access Road Planning
- Finalisation of planning and permit documents





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