



Tees Valley Industrial Cluster Systems Thinking & Approach

All-Energy Conference, Glasgow 2023

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Tees Valley Combined Authority



Introduction & Background

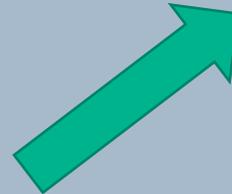
- The Project
- The Cluster
- The Cluster Plan



Department for
Energy Security
& Net Zero



UK Research
and Innovation



Tees Valley Net Zero Cluster Plan



**TEES
VALLEY**

The Cluster Plan

 teesvalley-ca.gov.uk/net-zero

- Cluster Plan Key Findings
 - available today
- Cluster Plan Full Report
 - to follow in May 2023

TEES VALLEY



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VALLEY**

Tees Valley Net Zero

Cluster Plan Key Findings

The Roadmap to Net Zero 2040 for
the Tees Valley Industrial Cluster



The Cluster



66 companies | 5 mile radius

Legacy Industries:

- ICI Integrated Chemical Works | Teesworks

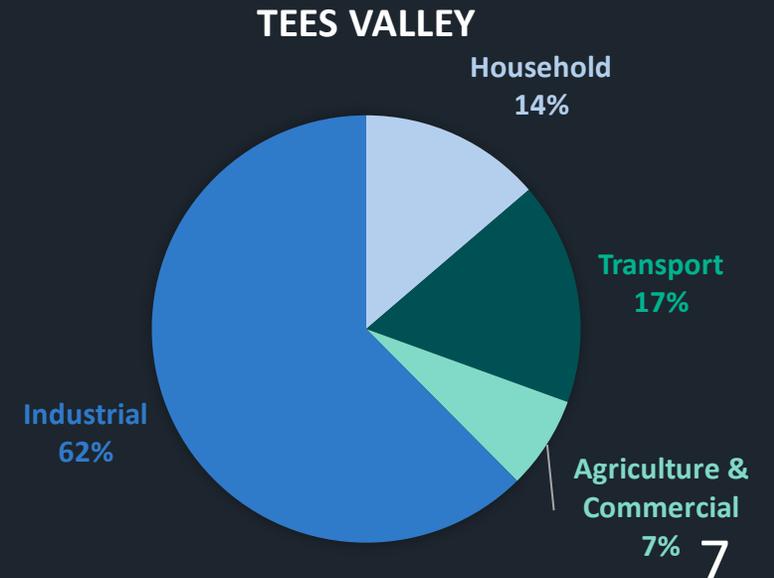
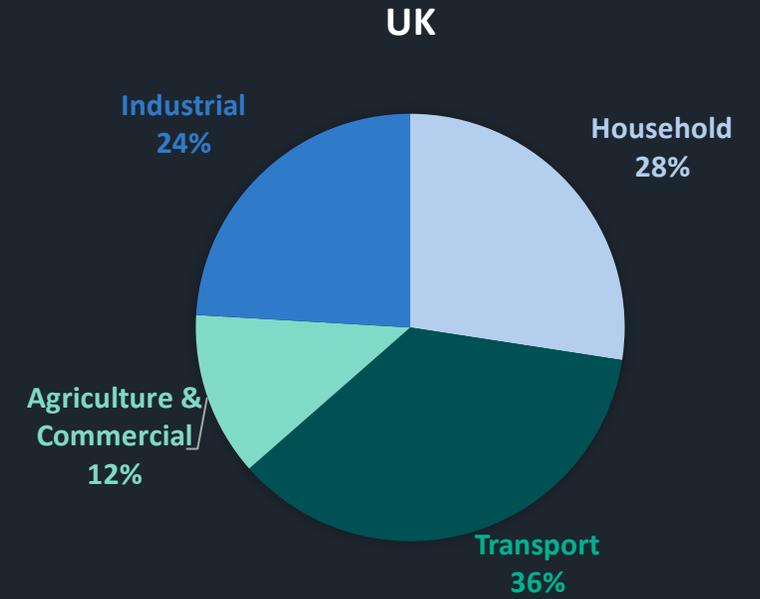
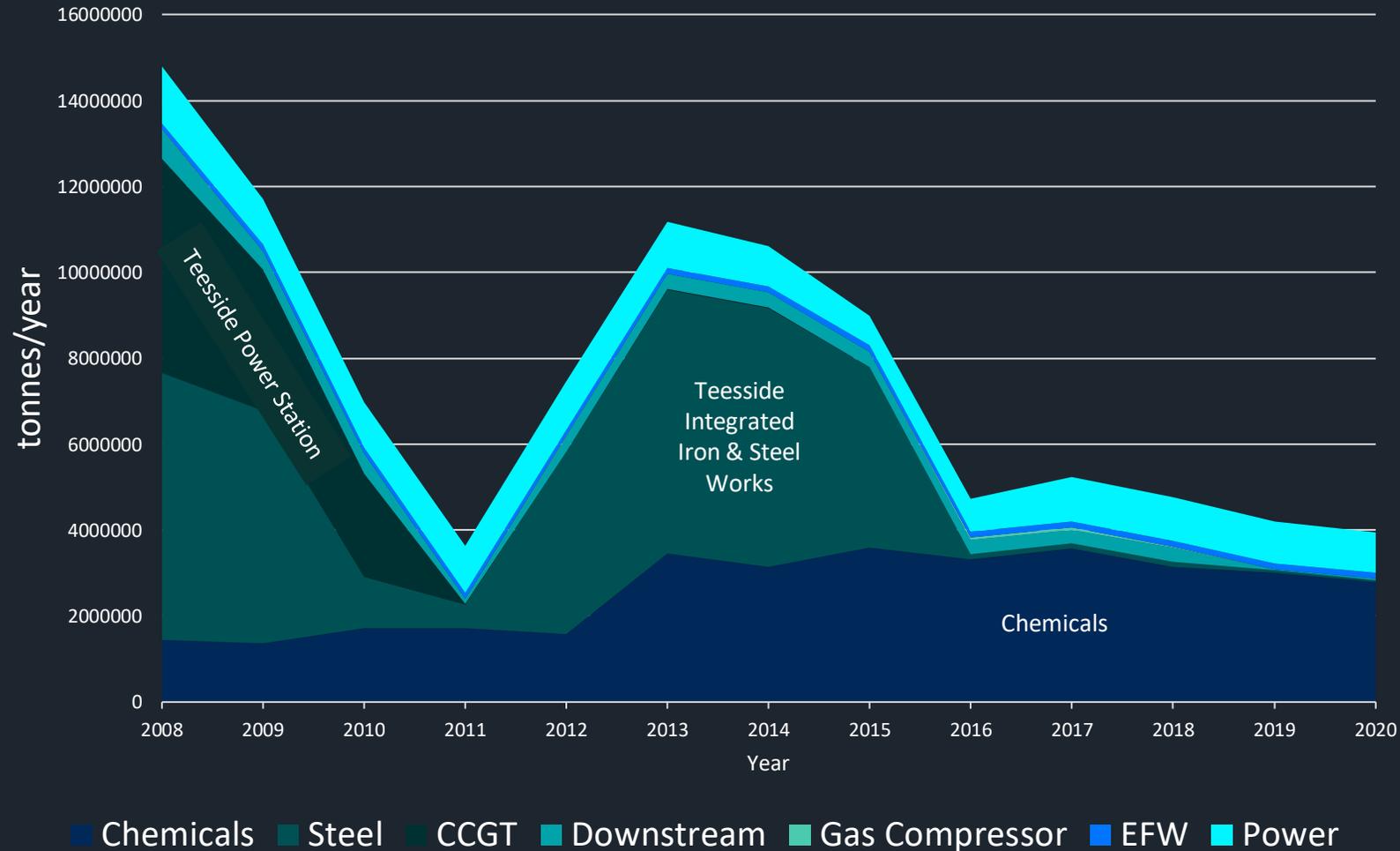
TEES VALLEY



The Route to Net Zero

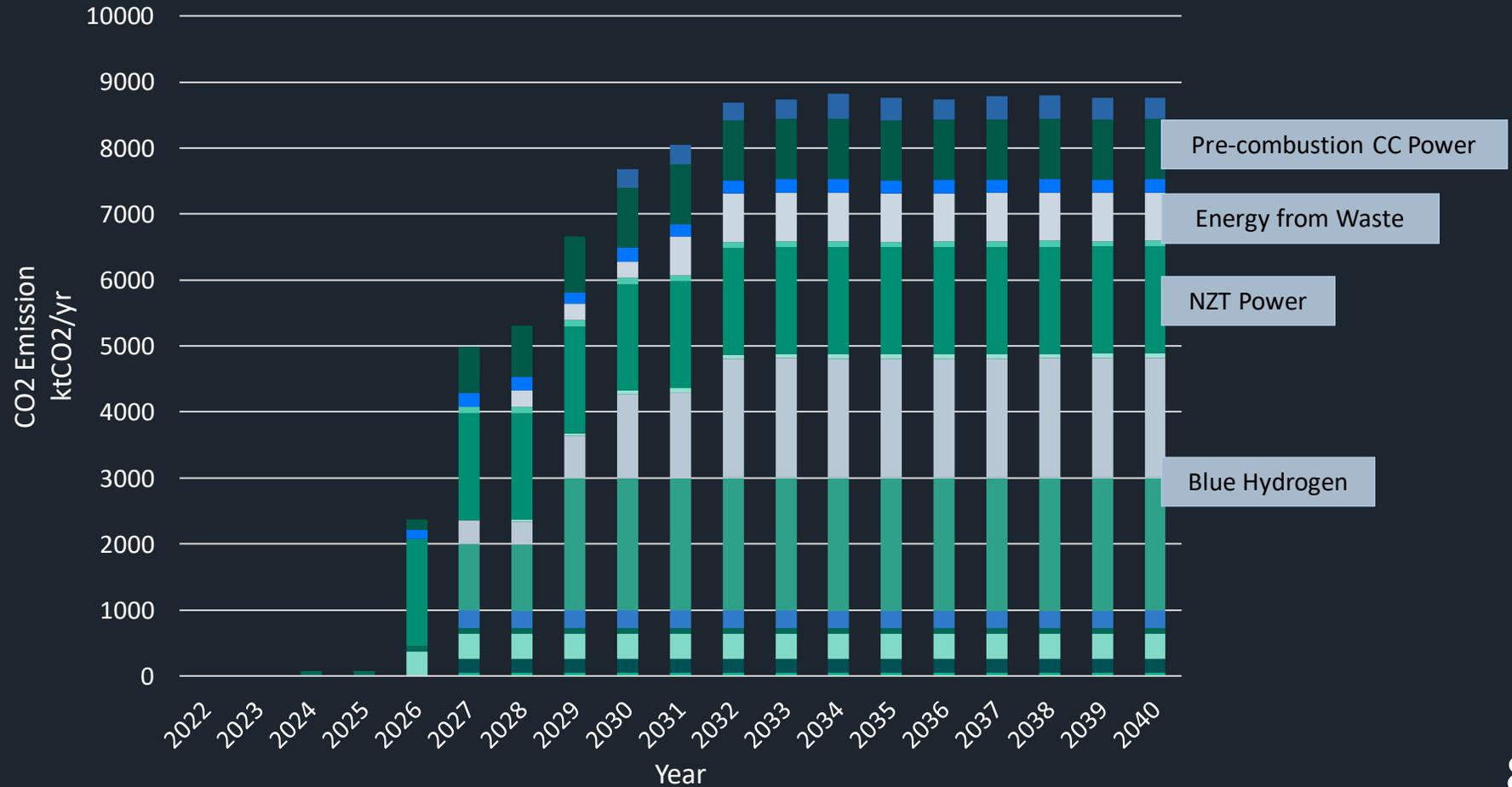
- Historic Emissions
- Future Projected Emissions
- Net Zero

Historic Emissions



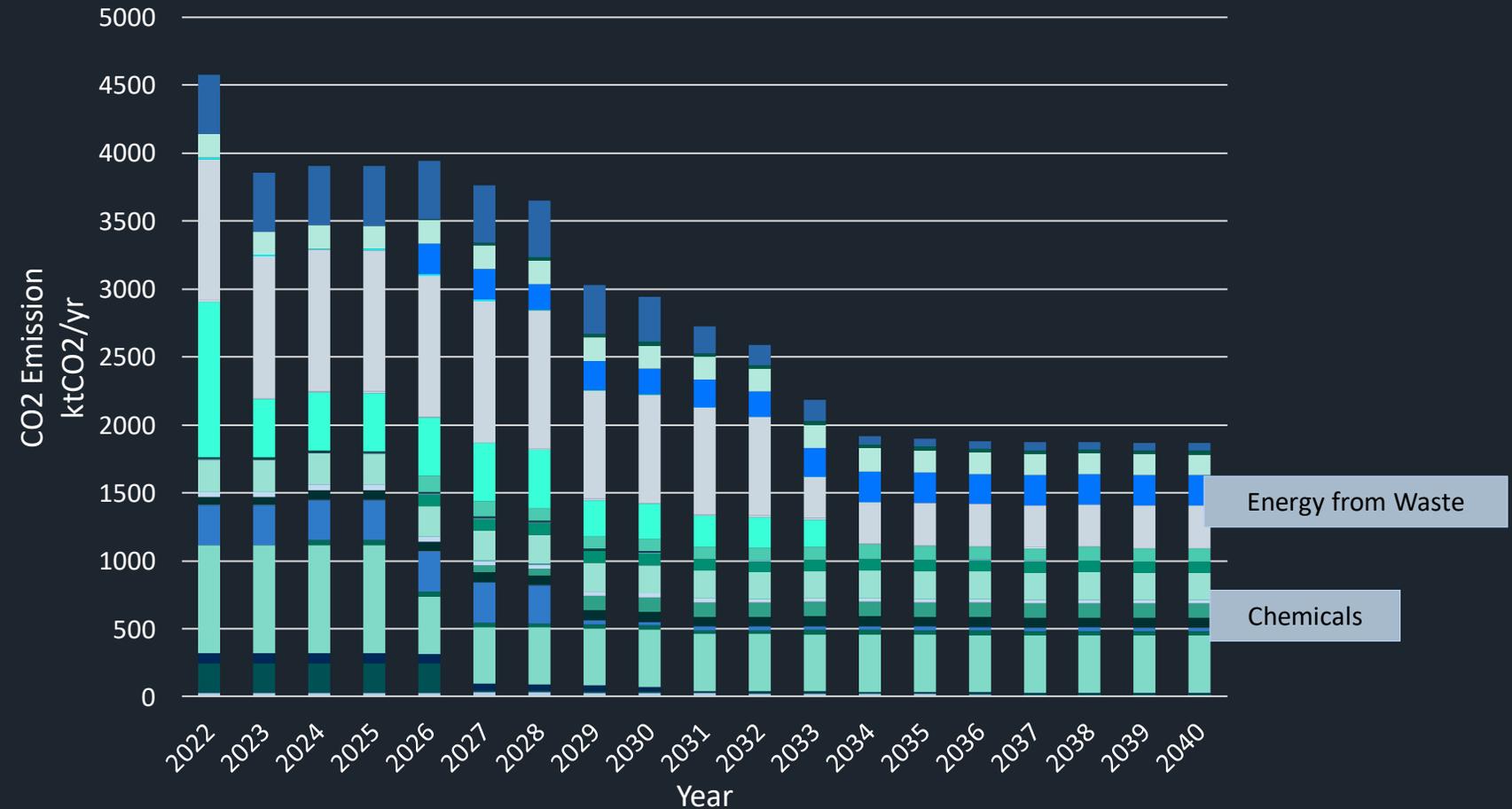
Potential Future Emissions

Scope 1 CO2 Captured = 8.4 MtCO2/yr



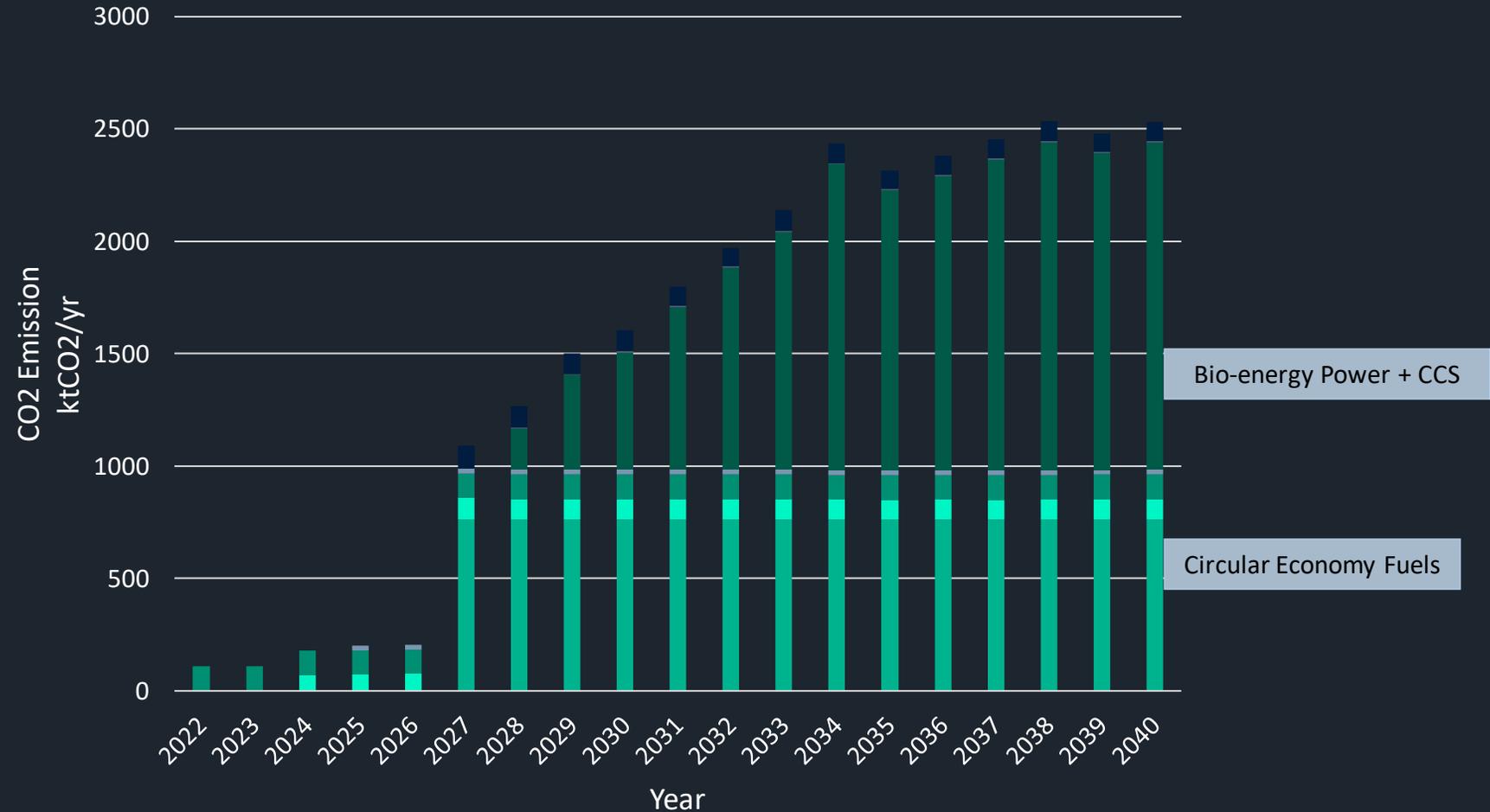
Potential Future Emissions

Scope 1 CO2 Residual Emission = 1.5 MtCO2/yr



Potential Future Emissions

Biogenic CO2 Available for Capture = 2.7 MtCO2/yr



Net Zero

A route to Net Zero...



Net Zero - Dependencies

The balance shows:

- 16% residual emissions and dependency on negative emissions to offset these

To put this in context

- SBTi limits organisations' residual emissions to 10% (reduction = 90%)
- IEA's Net Zero Emissions Scenario reduces industrial CO2 by 95%

Residual Emission and Negative Emissions are not created by the same organisations.

To achieve Net Zero in the Tees Valley Cluster we need:

- (i) collaboration between different industrials
- (ii) carbon accounting – to understand where our emissions lie
- (iii) a sense of shared purpose

The Case For Growth

Net Zero Teesside is a key enabling project

Cluster Sequencing Phase 2:

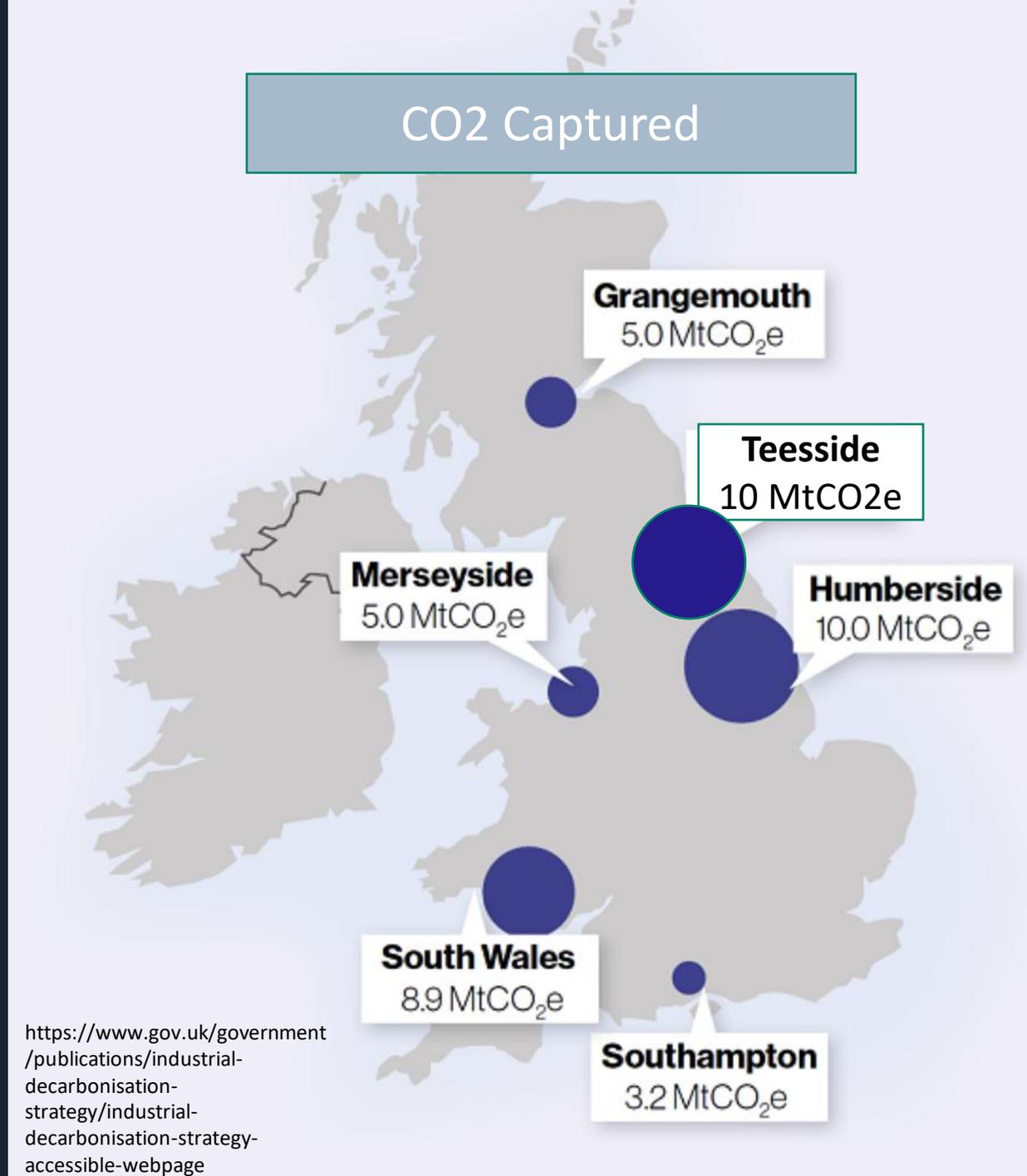
- Blue Hydrogen
- Power + CCS
- Energy from Waste

Other Projects

- Fuels from Waste – SAF & rDME
- Lithium refining & production

Future Potential

- Other CO₂ consumers - Biofuels

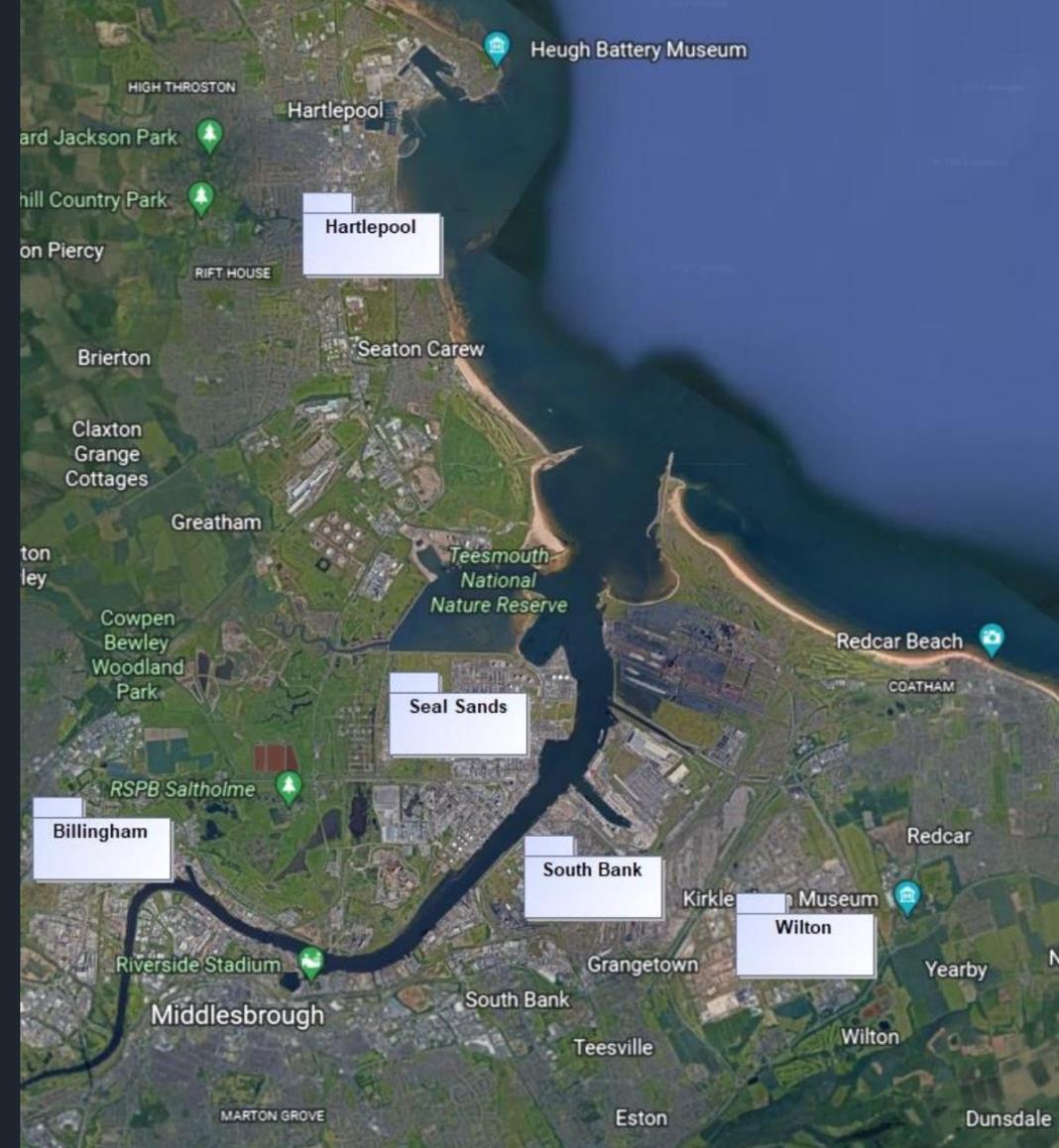


Systems Modelling Approach

- A system of systems
- Modelling the Cluster
- Viewpoints & Pathways

A Systems of Systems

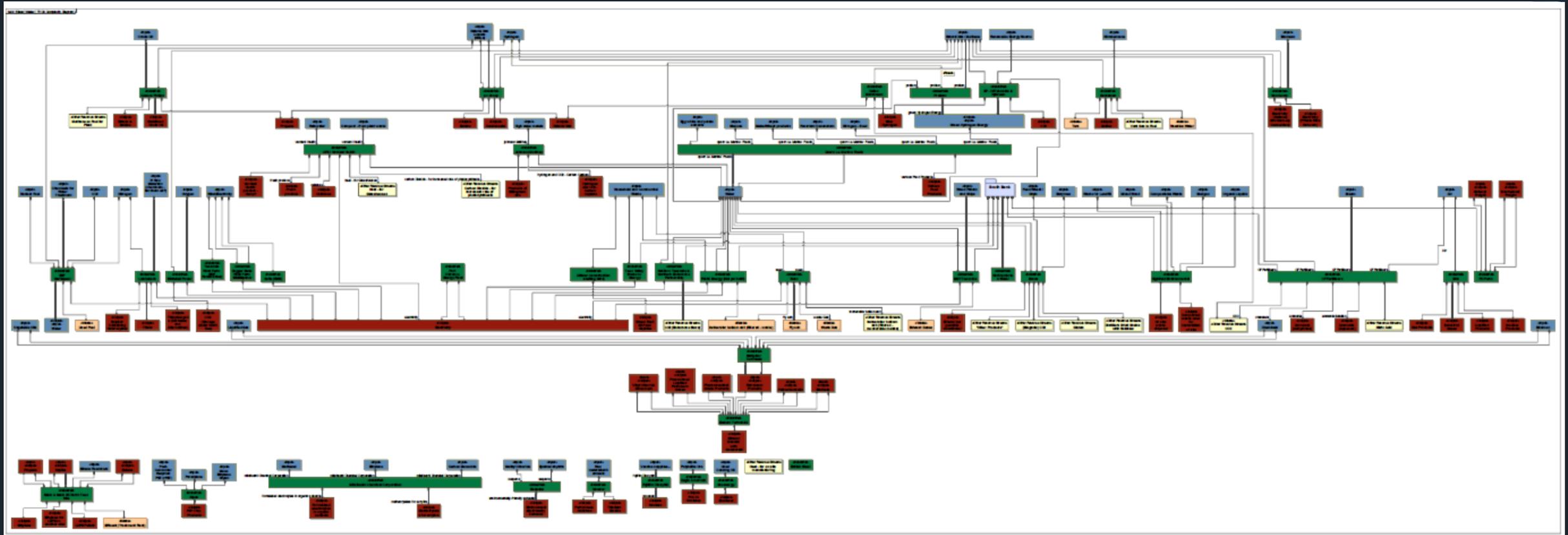
- A collection of independent systems, integrated into a larger system that delivers unique capabilities.
- A means to graphically represent and share data enabling the analysis of complexity.
- Aims to provide a graphical means of presenting the structure, behaviours, complexity and interconnectivity of a range of systems.



The Systems Model

The diagram represents the complexity of interactions between the industrial

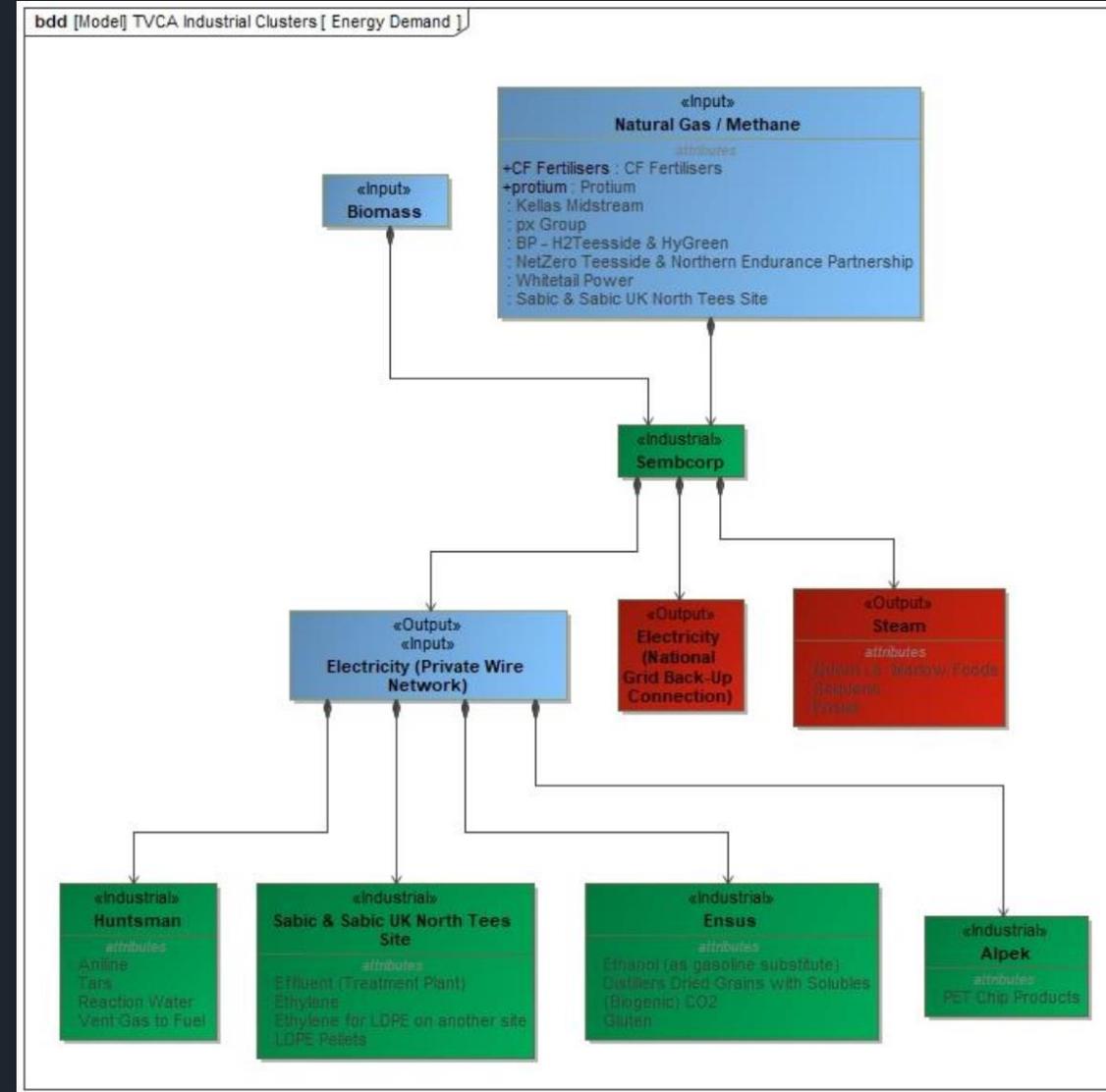
- inputs, outputs, wastes, revenue streams and by-products



Example - Energy Switching

Use model to inform energy transition options for heat / power from hydrocarbons to electricity.

- Viewpoint for a single industrial
- How is this energy currently generated and where could it be replaced with green alternatives ?



What questions are we answering?



Energy

- What are the current energy demands of the cluster?
- Who are the major consumers/producers of energy?
- How is this energy currently generated and where could it be replaced with green alternatives?
- What are the future demands likely to be and what is influencing this?
- What could the future energy generation of the cluster be?
- How much excess energy could be produced by the cluster for sale to the grid/stored within the cluster?



Carbon

- What are the current Net emissions to the atmosphere from the cluster?
- What are the future increased emissions from the cluster?
- How is the carbon captured/stored/transferred/emitted?
- Could the excess carbon be captured/stored/transferred?
- Are there new industrials in the cluster seeking additional carbon?
- What carbon pathways are available in the cluster?



Hydrogen

- What is the current hydrogen production rate from the cluster?
- What is the planned production rate for the cluster?
- How is the hydrogen captured/stored/transferred/emitted?
- Could the excess hydrogen be captured/stored/transferred?
- Are there new industrials in the cluster seeking additional hydrogen supply?
- What hydrogen pathways are available in the cluster?



Process

- What materials are delivered to the cluster?
- What leaves the cluster as revenue generators?
- What wastes are currently produced within the cluster?
- How are the wastes produced dealt with?
- Is there a market for by-products which has not been previously accessed?
- Is there a market for by-products which has not been previously accessed?

Economic Case

Breaking the link between economic output and CO2 emissions.

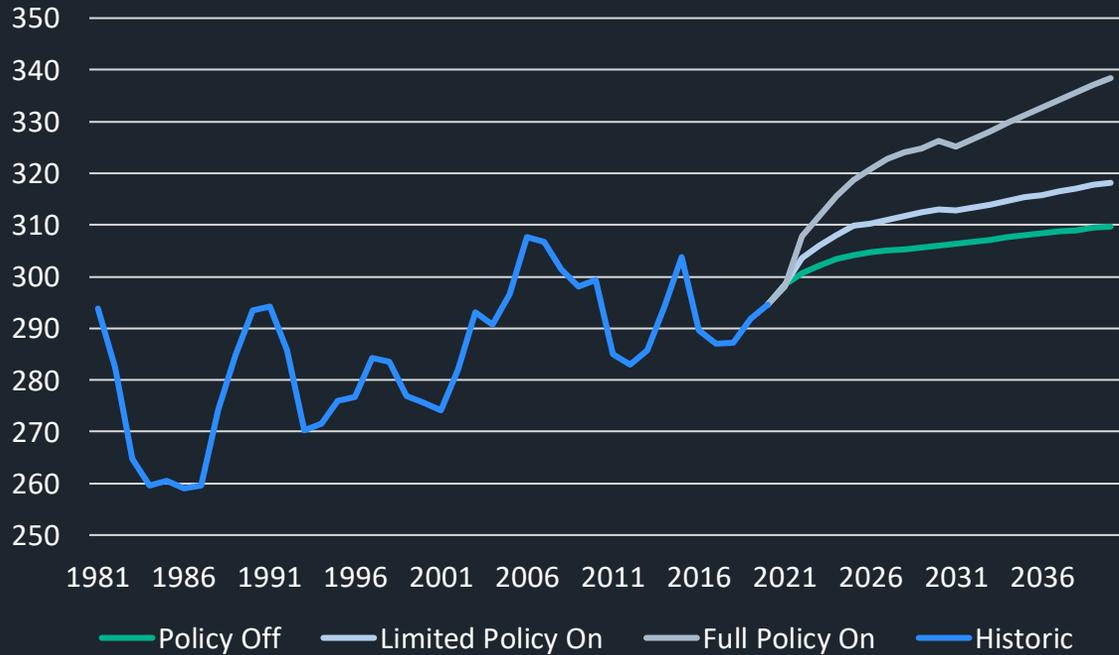
Three future scenarios:

- Do nothing
- Limited Policy On
- Full Policy On



Regional GVA and Jobs Projections

Employment Projections (000s jobs)



Total GVA Projections (£m)



Economic Benefits

Decarbonisation technologies provide:

New Investment

- Over £10 billion already identified

Limited Policy On

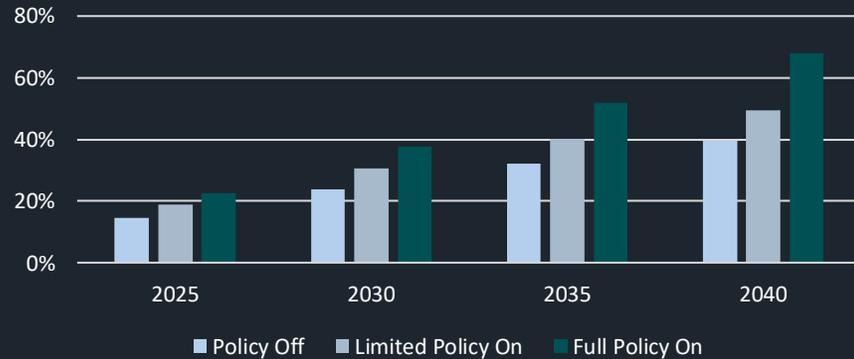
- 8,500 additional jobs
- £14.7 billion additional GVA (2022-2040)

Full Policy On

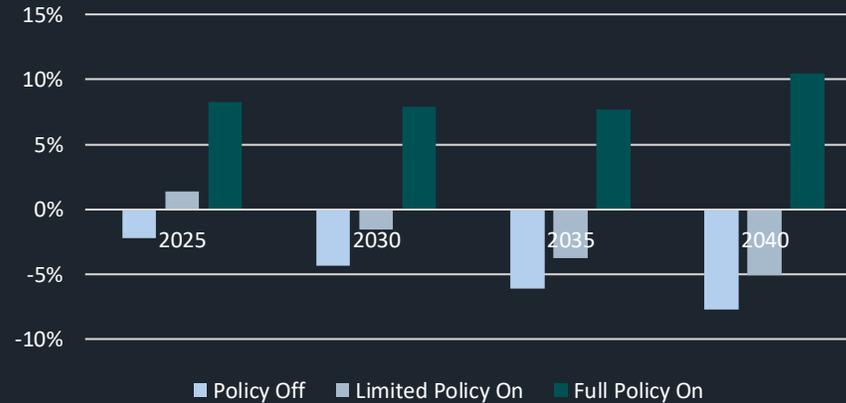
- 30,000 additional jobs
- £34.6 billion additional GVA (2022-2040)

Driving the need for a skilled workforce in the Tees Valley

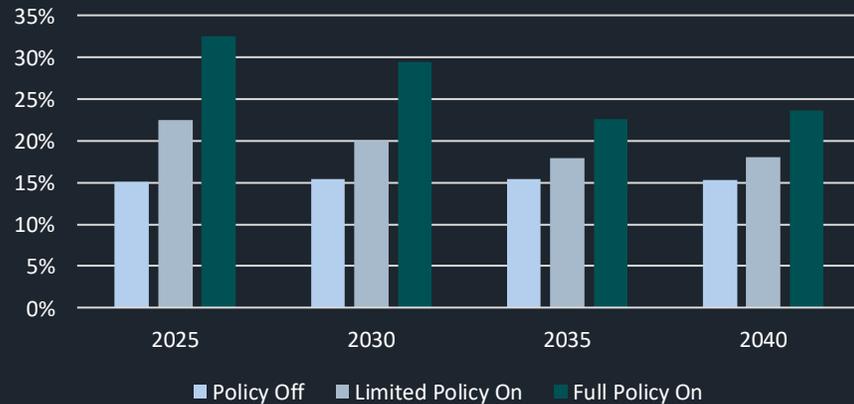
Science, research, engineering and technology professionals



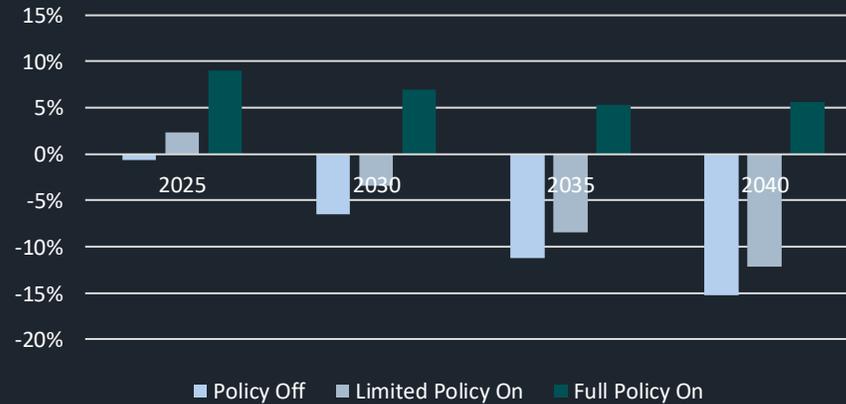
Skilled metal, electrical and electronic trades



Skilled construction and building trades



Process plant and machine operatives



The Cluster Plan

- Full Report
- Actions
- Timeline

Tees Valley Net Zero Cluster Plan – Full Report

1.

Decarbonisation in the Tees Valley Industrial Cluster

- Introduction
- Tees Valley Industrials Case Studies
- National Policy Overview
- Net Zero Teesside - CCS and the CO₂ gas gathering network
- Mapping the Cluster Plan to UN Sustainable Development Goals

2.

Net Zero Planning

- The Cluster Model - Scope 1 CO₂ emissions reduction and the net zero balance
- Tees Valley Industrial Cluster Systems Model - a tool for maximising the benefit of the Tees Valley cluster's inherent integration
- Carbon Accounting - GHG Protocol with Life Cycle Analysis showing the wider value of Scope 1/2/3 emissions reduction

3.

Societal & Regional Benefit

- Economic impact assessments
- The "Policy Off" scenario - what happens if we do not adopt industrial decarbonisation
- The "Limited Policy On" and "Full Policy On" scenarios - the benefits of adopting different degrees of industrial decarbonisation
- Barriers to decarbonisation
- Jobs & GVA
- Skills and workforce planning

4.

Enablers & Future Opportunities

- Infrastructure requirements I - electricity
- Infrastructure requirements II - hydrogen
- The future opportunity for CCS and CO₂ storage
- Shipping Industrial Gases I - importing CO₂ by sea
- Shipping Industrial Gases II - exporting hydrogen
- Circular economy fuels and Energy from Waste

The Cluster Plan - Actions

A Unified Voice for the Cluster 2023

- Industrial Net Zero Leadership Group has the aim to ensure Net Zero is delivered in the Cluster.

Carbon Accounting 2023-2025 & onwards

- Using the methodology defined in the Cluster Plan. Demonstrating & quantifying the positive impact of the Tees Valley on the wider UK economy

Carbon Capture & Storage 2027 – 2030

- Working with and supporting NZT, NEP and East Coast Cluster
- Promote and support all CO2 emitters including those not on Cluster Sequencing

Negative Emissions at Scale 2030-2040

- These will be essential to balance residual Scope 1 emission and ensure Net Zero is achieved

Infrastructure & Planning 2023-2030

- Working with our electricity, gas and water providers to develop their networks to support and optimize decarbonised industries

Renewable & Sustainable Fuels 2023-onwards

- Support to renewable and circular economy fuels, creating the conditions for investment here, bringing production technologies for SAF, rDME and more

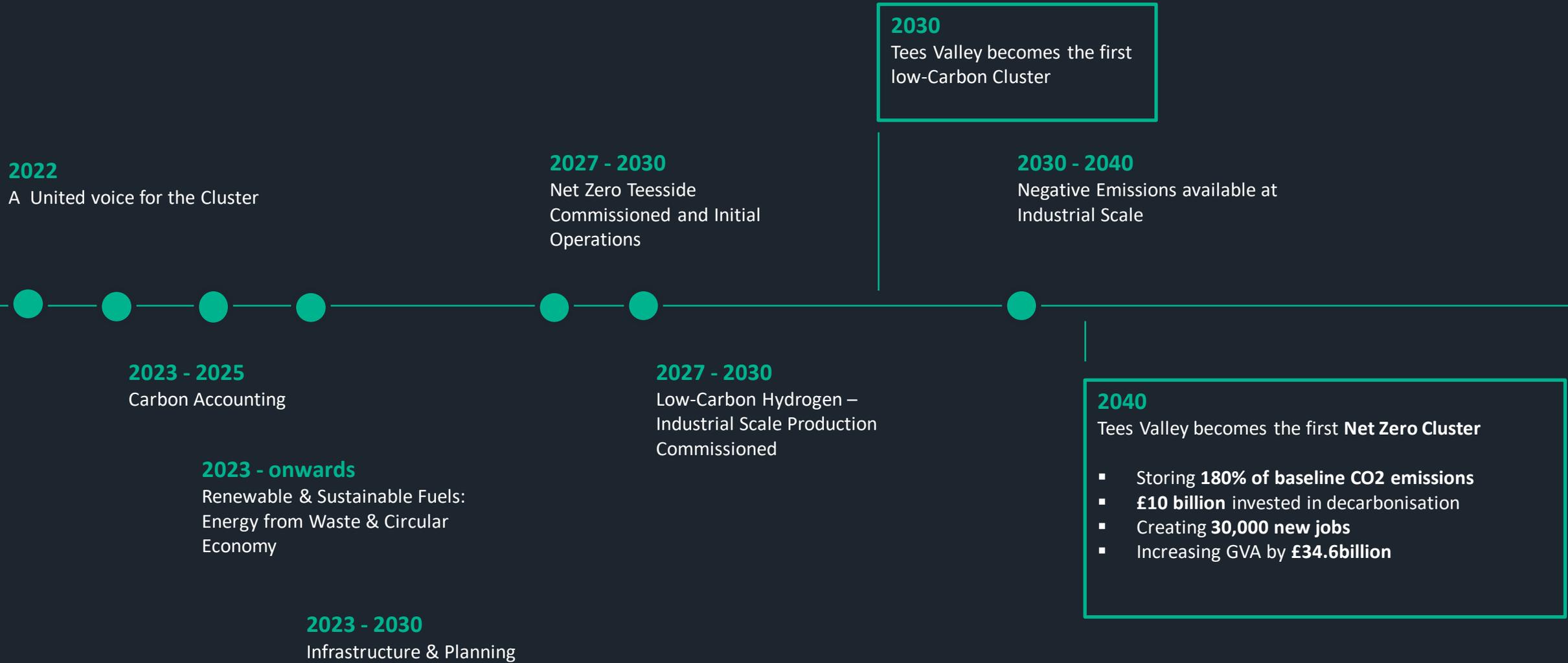
Low Carbon Hydrogen at Scale 2027-2030

- Working with support and supporting the new supply/demand economy.
- Creating a centre for industrial scale low-carbon hydrogen production

Local & National Coordination

- Working with our local and national stakeholders to communicate plans, exchange knowledge and ensure the pace of decarbonisation is maintained

The Timeline to Net Zero



SUSTAINABLE DEVELOPMENT GOALS



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